

# flex()vit

INDUSTRIAL PERFORMANCE ABRASIVES



- >> PRECISION
- >>> COOL CUTTING
- >> COMFORT
- >> LONGER LIFE

Mega-Line

# Mega-Line

# THE ORIGINAL IS BACK WITH A 30% PERFORMANCE UPGRADE IN ULTRA THIN WHEELS (UTW)

Mega-Line is Flexovit's premium quality range of abrasive cutting-off wheels using premium, sharp aluminium oxide grain and a superior bond system. Mega-Line is characterized by its robust and tough behaviour while cutting and grinding, offering longer life, extra comfort, an aggressive clean cut and high material removal, providing excellent performance in even the most demanding cutting and grinding applications on metal.

# BENEFITS OF MEGA-LINE ULTRA THIN WHEELS:

# **PRECISION**

- Long life
- Premium, sharp aluminium oxide grain
- High performance bond system
- · Exceptional precision in the most demanding applications

# **COOL CUTTING**

- Small blotter
- No burning or blueing
- 3D cutting principle, cuts using all 3 sides of the wheel (using periphery, and both rough sides)
- Aggressive cut in all steel and inox applications

# **COMFORT**

- Open structure on the backside, provides speed, free cutting and reduced vibration
- Less power/energy used during the cutting process

# **LONGER LIFE**

- 30% longer life
- Increased productivity and efficiency, reducing costs

"FLEXOVIT MEGA-LINE
CUTTING-OFF WHEELS
SAVE YOU TIME,
MONEY & INCREASE
PRODUCTIVITY."





# **TESTIMONIALS**



MARK SMITH
Welder at B&S Maintenance &
Engineering in Hengelo, Netherlands

"We have been using Mega-Line for a while now and think it's an outstanding disc. We have a number of other brands offering us their high performance discs and will every now and then use them.

However Mega-Line is that step up from the rest, with it offering a longer life and an easy cut even on the hardest of materials, for example on a thick walled tube it doesn't blue the material at all which is perfect for us. Another added benefit to the disc is that it feels 'stiff' making a straight cut easy, which is crucial on stainless steel applications as we need a straight cut when welding. We find that other brands have too much flexibility in their discs making straight cutting difficult as they flatter on the machine or bend during cutting. I can say I'm definitely very happy with the Mega-Line disc."

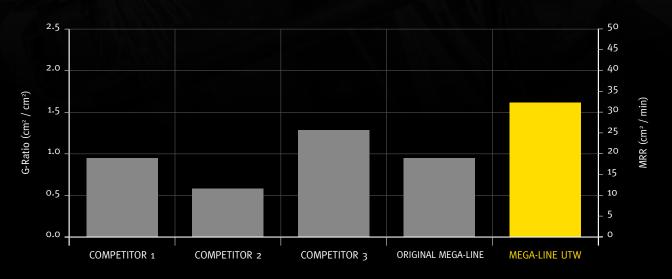


"In Rodoverken, we have been using Mega-Line for a number of years now and believe it's the best wheel for the job, when compared to the other brands that we have used. We save time from using Mega-Line as it provides a good life time and ultimately have never had any problems with the wheel, everyone loves to work with Mega-Line and it's a preferred wheel by a lot of my colleagues. We were recently given the opportunity to test the upgraded version of Mega-Line that incorporates the small blotter. The upgraded wheel provided a very aggressive cut, and when I used it on the day to day machines I found a 40 to 50% improvement in the wheel life time. I also find with other brands the wheels can be hard making cutting a difficult job.

However Mega-Line offered a quick, stable and easy cut making it the most comfortable disc I've ever tested.

This wheel is an excellent product that I would advise to all craftsmen working with cutting-off wheels."

# **CUTTING TEST ON STAINLESS STEEL - MEGA-LINE UTW VS COMPETITORS**



# **RESULTS:**

The graph shows that new Mega-Line UTW outperforms competitors and the original Mega-Line by at least 30% in performance and life time. The testing was based on 1500W angle grinder on stainless steel bar 100 x 6mm. Results show a minimum of 30% upgrade.

# KEY:

■ G-Ratio (cm²/cm²)

# PRODUCT AVAILABILITY

# **APPLICATIONS**

# **CUTTING:**

- Steel, stainless steel
- Hard alloys
- Large work pieces
- Thin walled material

### **GRINDING:**

- Heavy deburring
- · Removing and preparing welds
- · General surface grinding

# **MARKETS**

- Foundry, Welding and Metal Transformers
- Aerospace & Engineered Markets
- MRO & Metal Fabrication
- Oil & Gas Energy
- Heavy Steel & Construction
- Food Processing
- Transport Markets

# **CUTTING-OFF WHEELS**

# **TYPE 41 CUTTING INOX UTW**

| DIMS (mm)<br>D x T x B | MAX SPEED<br>(m/sec) | SPEC   | ART. NO.    | PK<br>QTY |
|------------------------|----------------------|--------|-------------|-----------|
| *115x1,0x22,23         | 80                   | A 60 V | 66252832594 | 25        |
| 115x1,6x22,23          | 80                   | A 46 V | 66252832920 | 25        |
| *125X1,0X22,23         | 80                   | A 60 V | 66252832599 | 25        |
| 125X1,6X22,23          | 80                   | A 46 V | 66252919145 | 25        |
| 180x1,6x22,23          | 80                   | A 36 V | 66252832607 | 25        |
| 230x1,9x22,23          | 80                   | A 36 V | 66252832923 | 25        |

\*Upgraded quality

# **TYPE 41 CUTTING INOX**

| DIMS (mm)<br>D x T x B | MAX SPEED<br>(m/sec) | SPEC   | ART. NO.    | PK<br>QTY |
|------------------------|----------------------|--------|-------------|-----------|
| 115X2,0X22,23          | 80                   | A 24 V | 66252919380 | 25        |
| 115x2,5x22,23          | 80                   | A 24 V | 66252919977 | 25        |
| 125X2,0X22,23          | 80                   | A 24 V | 66252919381 | 25        |
| 125X2,5X22,23          | 80                   | A 24 V | 66252920007 | 25        |
| 150X2,5X22,23          | 80                   | A 24 V | 66252920023 | 25        |
| 180x2,0x22,23          | 80                   | A 24 V | 66252919382 | 25        |
| 180x2,5x22,23          | 80                   | A 24 V | 66252920042 | 25        |
| 180x3,0x22,23          | 80                   | A 24 V | 66252920050 | 25        |
| 230X2,0X22,23          | 80                   | A 24 V | 66252919383 | 25        |
| 230x2,5x22,23          | 80                   | A 24 V | 66252920065 | 25        |
| 230x3,0x22,23          | 80                   | A 24 V | 66252919221 | 25        |
|                        |                      |        |             |           |

# **TYPE 42 CUTTING**

| DIMS (mm)<br>D x T x B | MAX SPEED<br>(m/sec) | SPEC   | ART. NO.    | PK<br>QTY |
|------------------------|----------------------|--------|-------------|-----------|
| 115x2,5x22,23          | 80                   | A 30 W | 66252919155 | 25        |
| 115X3,0X22,23          | 80                   | A 30 W | 66252919648 | 25        |
| 125X2,5X22,23          | 80                   | A 30 W | 66252919156 | 25        |
| 125X3,0X22,23          | 80                   | A 30 W | 66252919660 | 25        |
| 180x2,5x22,23          | 80                   | A 30 W | 66252919678 | 25        |
| 180x3,0x22,23          | 80                   | A 30 W | 66252919157 | 25        |
| 230x2,5x22,23          | 80                   | A 30 W | 66252919703 | 25        |
| 230x3,0x22,23          | 80                   | A 30 W | 66252832569 | 25        |

# TYPE 42 CUTTING INOX

| DIMS (mm)<br>D x T x B | MAX SPEED<br>(m/sec) | SPEC   | ART. NO.    | PK<br>QTY |
|------------------------|----------------------|--------|-------------|-----------|
| 115X2,5X22,23          | 80                   | A 24 V | 66252919154 | 25        |
| 115x3,0x22,23          | 80                   | A 24 V | 66252919647 | 25        |
| 125X2,5X22,23          | 80                   | A 24 V | 66252919657 | 25        |
| 125X3,0X22,23          | 80                   | A 24 V | 66252919659 | 25        |
| 150X2,5X22,23          | 80                   | A 24 V | 66252919669 | 25        |
| 180x2,5x22,23          | 80                   | A 24 V | 66252919676 | 25        |
| 180x3,0x22,23          | 80                   | A 24 V | 66252919679 | 25        |
| 230x2,5x22,23          | 80                   | A 24 V | 66252919702 | 25        |
| 230x3,0x22,23          | 80                   | A 24 V | 66252829578 | 25        |

# **TYPE 42 CUTTING**

| DIMS (mm)<br>D x T x B | MAX SPEED<br>(m/sec) | SPEC   | ART. NO.    | PK<br>QTY |
|------------------------|----------------------|--------|-------------|-----------|
| 115x0,8x22,23          | 80                   | A 60 V | 66252833241 | 25        |
| 125x0,8x22,23          | 80                   | A 60 V | 66252833242 | 25        |



Saint-Gobain Abrasives European Headquarters Rue de l'Ambassadeur - B.P.8 F78702 Conflans Cedex France

Tel: +33 (0)1 34 90 40 00 Fax: +33 (0)1 39 19 89 56

www.saint-gobain-abrasives.com

Form # 2917



www.fepa-abrasives.org



www.osa-abrasives.org



The personal safety of workers using abrasive cutting and grinding wheels is the primary concern of Flexovit and Saint-Gobain Abrasives. All Flexovit abrasive wheels are developed, manufactured and safety tested in accordance with the European standard "EN12413 - Safety requirements for bonded abrasive products". In addition, all Flexovit products meet the strict requirements of the international safety organisation oSa. Saint-Gobain Abrasives has an international, ISO 9001 certified quality, an ISO 14001 certified environmental and an OHSAS 18001 occupational health and safety, management system.